## Precision Rotative Transducers, Conductive Plastic, Bushing Mounting



A complete range of bushing mounting rotational motion transducers.

FEATURES

- Size 08 to 30
- Linearity $\pm 1 \%$ down to $\pm 0.05 \%$
- Good repeatability
- Long life
- Essentially infinite resolution
- Up to 6 electrical functions with the same shaft
- On request custom design to meet your specifications
- Following MIL-R-39023 and NFC 93-255 requirements

| SIZE | $\mathbf{0 8}$ | $\mathbf{0 9}$ | $\mathbf{1 1}$ | $\mathbf{1 3}$ | $\mathbf{1 5}$ | $\mathbf{1 8}$ | $\mathbf{2 0}$ | $\mathbf{3 0}$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MODEL | 34 BF | 78 BF | 116 BF | 156 BF | 176 BF | 134 BF | 200 BF | 300 BF |

## ELECTRICAL SPECIFICATIONS

| Functions | Linear, on request specific law |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Theoretical Electrical Angle (TEA) | Actual electrical angle (AEA) - $2^{\circ}$ |  |  |  |  |  |  |  |
| Independent Linearity (over TEA) | $\mathrm{A} \leq \pm 1$ \% |  | or | $\mathrm{B} \leq \pm 0.5$ \% |  | $\mathrm{C} \leq \pm 0.25$ \% |  |  |
| Best Linearity Available | $\mathrm{C} \leq \pm 0.25$ \% |  | Down to $\mathrm{D} \leq \pm 0.1$ \% |  |  | Down to $\mathrm{E} \leq \pm 0.05$ \% |  |  |
| Actual Electrical Angle (AEA) | $340^{\circ} \pm 3^{\circ}$ |  | $350^{\circ} \pm 2^{\circ}$ |  |  |  |  |  |
| Ohmic Values ( $\mathrm{R}_{\mathrm{T}}$ ) | $1 \mathrm{k} \Omega-2 \mathrm{k} \Omega-5 \mathrm{k} \Omega-10 \mathrm{k} \Omega$ - on request other values |  |  |  |  |  |  |  |
| Ohmic Value Tolerances at $20^{\circ} \mathrm{C}$ | $\pm 10$ \% |  |  |  |  |  |  |  |
| Output Smoothness | $\leq 0.05$ \% |  |  |  |  | $\leq 0.025$ \% |  |  |
| Maximum Power Rating at $70^{\circ} \mathrm{C}$ | 0.25 W | 0.3 W | 0.4 W | 0.5 W | 0.75 W | 1.0 W | 1.2 W | 1.5 W |
| Wiper Current | Recommended: a few $\mu \mathrm{A}-1 \mathrm{~mA}$ max. (continuous) |  |  |  |  |  |  |  |
| Tap (Current or Voltage) On Request with Angular Position to be Specified | $\mathrm{U}=$ current |  |  | \{ Position: $\pm 2^{\circ}$ <br> \{ Width: $\leq 4^{\circ}$ |  | / T = voltage Position: $\pm 2^{\circ}$ |  |  |
| Load Resistance on Wiper ( $\mathrm{R}_{\mathrm{L}}$ ) | $\mathrm{min} .10^{3} \times \mathrm{R}_{\mathrm{T}}$ |  |  |  |  |  |  |  |
| Repeatability | $\leq 0.02$ \% |  |  |  |  |  |  |  |
| End Voltage | $\leq 0.4$ \% for $470 \Omega \leq \mathrm{R}_{\mathrm{T}} \leq 1000 \Omega / \leq 0.2$ \% for $1000 \Omega<\mathrm{R}_{\mathrm{T}} \leq 2200 \Omega / \leq 0.1 \%$ for $\mathrm{R}_{\mathrm{T}}>2200 \Omega$ |  |  |  |  |  |  |  |
| Insulation Resistance | $\geq 1000 \mathrm{M} \Omega, 500 \mathrm{~V}_{\mathrm{DC}}$ |  |  |  |  |  |  |  |
| Dielectric Strength | $\geq 750 \mathrm{~V}_{\text {RMS }}, 50 \mathrm{~Hz}$ |  |  | $\geq 1000 \mathrm{~V}_{\text {RMS }}, 50 \mathrm{~Hz}$ |  |  |  |  |


| MECHANICAL SPECIFICATIONS |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Mechanical Rotation | $360^{\circ}$ continuous; stops on request |  |  |  |  |  |  |  |
| Mounting Type | Bushing |  |  |  |  |  |  |  |
| Shaft Guiding | Sleeve bearings; on request ball bearings |  |  |  |  |  |  |  |
| Shaft | Stainless steel |  |  |  |  |  |  |  |
| Housing | Plastic moulding; on request anodized aluminum |  |  |  |  |  |  |  |
| Termination | Turrets; on request flexible leads, cables... |  |  |  |  |  |  |  |
| Wiper | Precious metal multi-finger contact |  |  |  |  |  |  |  |
| Starting Torque (N.cm) | $\leq 0.51$ cup; $\leq 0.3$ for each additional cup |  |  |  |  |  |  |  |
| Moment of Inertia (g. cm²) | 0.3 | 0.4 | 0.6 | 0.8 | 2.2 | 2.8 | 3.5 | 10 |
| Weight (g) 1 cup | $11 \pm 2$ | $20 \pm 2$ | $21 \pm 2$ | $30 \pm 2$ | $33 \pm 2$ | $45 \pm 3$ | $54 \pm 3$ | $120 \pm 10$ |
| each additional cup | $5 \pm 2$ | $6 \pm 2$ | $7 \pm 2$ | $14 \pm 2$ | $16 \pm 2$ | $18 \pm 3$ | $21 \pm 3$ | $62 \pm 10$ |

## PERFORMANCE

| Life (Million of Cycles) | $\geq 20$ |
| :--- | :---: |
| Temperature Range | $-55^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$ |
| Climatic Category | $55 / 125 / 04$ |
| Rotation Speed (RPM) | 150 |

DIMENSIONS in millimeters, general tolerance $\pm 0.5 \mathrm{~mm}$


DELIVERED WITH NUT + WASHER
Note:

- On Request

| DIMENSIONS | DESIGNATION | SIZE | POTENTIOMETER REFERENCE |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 08 | 09 | 11 | 13 | 15 | 18 | 20 | 30 |
|  |  | MODEL | 34 BF | 78 BF | 116 BF | 156 BF | 176 BF | 134 BF | 200 BF | 300 BF |
| $\begin{aligned} & \text { A }-0 \\ & -0.013 \end{aligned}$ | $\varnothing$ shaft |  | 3.175 | 3.175 | 3.175 | 3.175 | 6.345 | 6.345 | 6.345 | 6.345 |
| C max. | $\varnothing$ body |  | 19.18 | 22.3 | 27.07 | 33.35 | 36.6 | 44.5 | 50.9 | 76.4 |
| H min. | Turret location |  | 4.2 | 4.7 | 5.35 | 5.35 | 8 | 8 | 7.45 | 5.55 |
| I max. | Radius on turrets |  | 14 | 15.4 | 17.3 | 20.8 | 23.1 | 26.6 | 29.7 | 43.7 |
| $J$ max. | Radius on screw clamp |  | 13.5 | 15.4 | 17.3 | 18.9 | 23.1 | 26.5 | 29.3 | 42.6 |
| K | Ø on clamp |  | 19.6 | 23.8 | 27.7 | 33.6 | 37.4 | 44.5 | 50.8 | 77.5 |
| 0 | Locating pin (on request) |  | 7.2 | 8 | 8.8 | 9 | 14.4 | 16.8 | 13.48 | - |
| P max. | $\varnothing$ pin (on request) |  | 1.6 | 1.6 | 3.25 | 3.25 | 3.25 | 3.25 | - | - |
| $\mathrm{L} \pm \mathbf{2}^{\circ}$ | Angle between turrets |  | $30^{\circ}$ | $30^{\circ}$ | $25^{\circ}$ | $20^{\circ}$ | $20^{\circ}$ | $25^{\circ}$ | $15^{\circ}$ | $15^{\circ}$ |
| M max. | Total angle |  | $100^{\circ}$ | $100^{\circ}$ | $100^{\circ}$ | $100^{\circ}$ | $80^{\circ}$ | $80^{\circ}$ | $80^{\circ}$ | $80^{\circ}$ |
| N max. | 1 cup |  | 14.5 | 19 | 19 | 19 | 21 | 21 | 21 | 20.5 |
|  | 2 cups |  | 21.5 | 25 | 21.5 | 24 | 24.5 | 24.5 | 26 | 23.5 |
|  | 3 cups |  | 34.5 | 38 | 34.5 | 38 | 37.5 | 37.5 | 38 | - |
|  | 4 cups |  | 40.5 | 48 | 40.5 | 45.5 | 48 | 48 | 48 | - |
|  | 5 cups |  | 53 | 61 | 53 | 59 | 60.5 | 61 | 62 | - |
|  | 6 cups |  | 59 | 72 | 59 | 67 | 72 | 72 | 72 | - |

## ORDERING INFORMATION/DESCRIPTION

| ROT | 156 | B | F | 1 | C | T | 502 | e1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SERIES | SIZE | MOUNTING TYPE | CONDUCTOR | NUMBER OF CUPS | LINEARITY | TAP | OHMIC VALUE | LEAD FINISH |
|  |  | B: Bushing | F: Plastic film | From 1 up to 6 | $\begin{aligned} & \text { A: } \pm 1 \% \\ & \text { B: } \pm 0.5 \% \\ & C: \pm 0.25 \% \\ & D: \pm 0.1 \% \\ & E: \pm 0.05 \% \end{aligned}$ | On request T: Voltage U: Current position to be specified | First 2 digits are significant numbers 3rd digit indicates number of zeros |  |

Special characteristics and designs on request
SAP PART NUMBERING GUIDELINES

## RO 116BF

MODEL

1
GANG NUMBER
From 1 up to 6

D
LINEARITY

103
OHMIC VALUE $10 \mathrm{k} \Omega$

## Disclaimer

All product specifications and data are subject to change without notice.
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